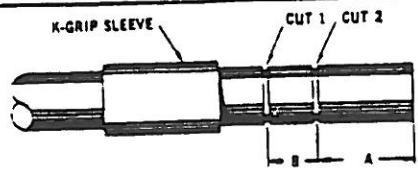





**CABLING PROCEDURE CP-400  
(K-Grip, Jr.)**


**MASTER**




**1.** Cut cable end square, slide K-GRIP sleeve over jacket and with jacket trim jig make cuts 1 and 2 in jacket.




**2.** Remove jacket to dimension "A," flare or bulge back braid and trim with scissors at edge of jacket.



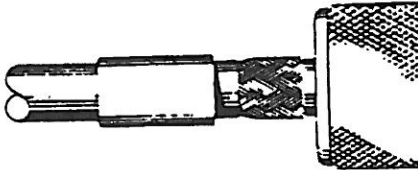
**3.** Remove jacket to dimension "B."



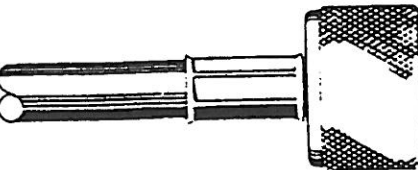
**4.** Using dielectric trim jig, trim dimension "C." Exposed center conductor length will be equal to dimension "D" of trim code.



**5.** Solder or crimp contact to center conductor.

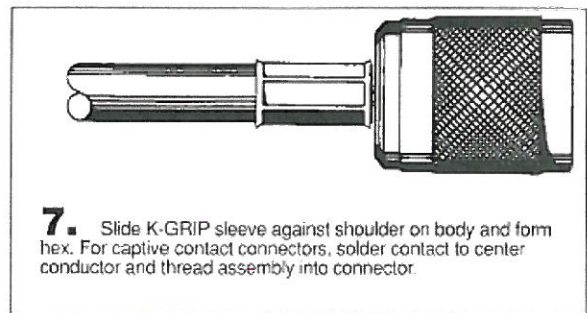
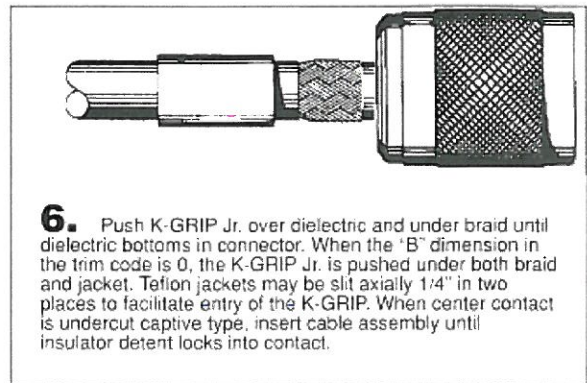
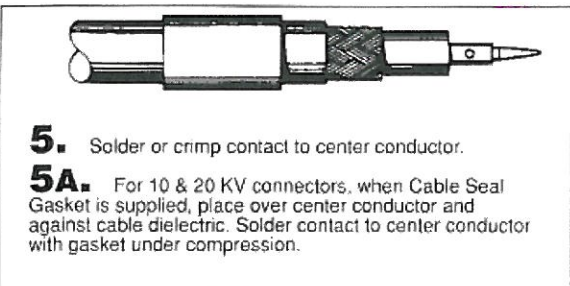
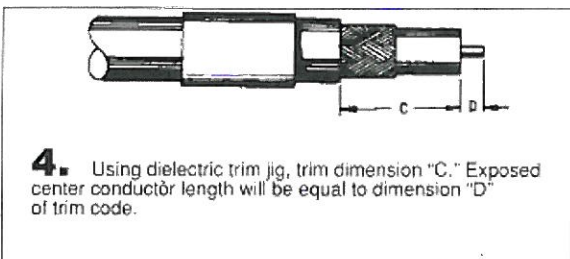
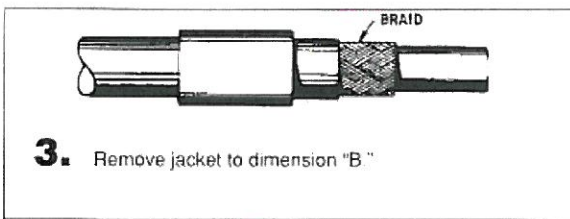
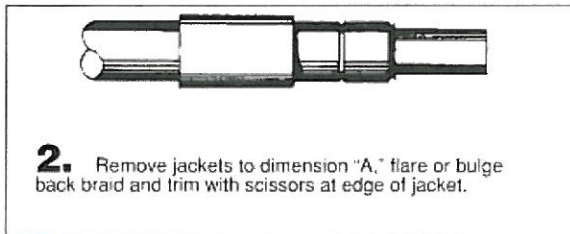
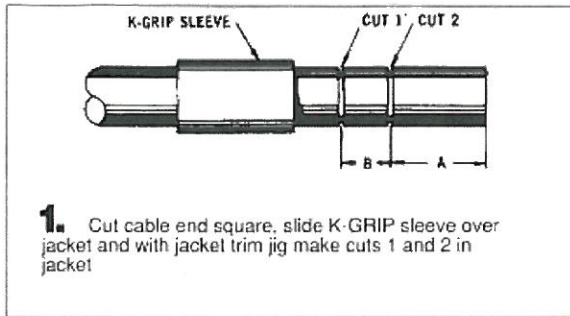


**6.** Push K-GRIP, Jr. over dielectric and under braid until dielectric bottoms in connector, or, for small cable, until shoulder on center contact bottoms against contact positioning jig.



**7.** Slide K-GRIP sleeve against shoulder on body and form hex by crimping.

TRIM CODE CHART				
CODE	A	B	C	D
472	USE	CP-540L		



### All Dimensions in Inches

TRIM CODE CHART				
CODE	A	B	C	D
465	1/4	11/32	.432	5/32
489	11/32	11/32	.500	3/16
5401	5/16	9/32	.432	5/32
5402	3/8	5/16	.500	3/16
5406	13/32	9/32	.500	3/16
5450	.400	.313	.525	.188