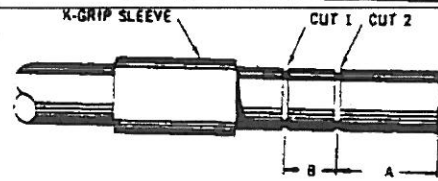


## MASTER



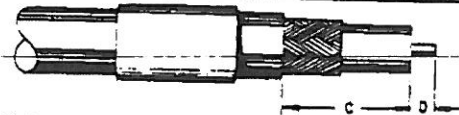
**1.** Cut cable end square, slide K-GRIP sleeve over jacket and with jacket trim jig make cuts 1 and 2 in jacket.



**2.** Remove jacket to dimension "A," flare or bulge back braid and trim with scissors at edge of jacket.



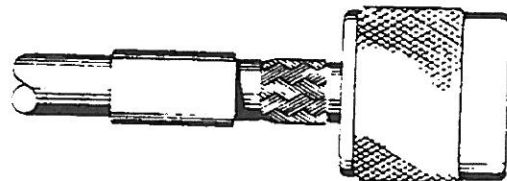
**3.** Remove jacket to dimension "B."



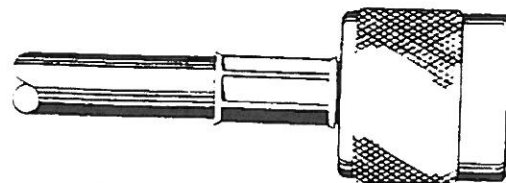
**4.** Using dielectric trim jig, trim dimension "C." Exposed center conductor length will be equal to dimension "D" of trim code.



**5.** Solder or crimp contact to center conductor.



**6.** Push K-GRIP, Jr. over dielectric and under braid until dielectric bottoms in connector, or, for small cable, until shoulder on center contact bottoms against contact positioning jig.



**7.** Slide K-GRIP sleeve against shoulder on body and form hex by crimping.

| TRIM CODE CHART |      |      |      |      |
|-----------------|------|------|------|------|
| CODE            | A    | B    | C    | D    |
| 444             | 7/16 | 9/32 | .500 | 7/32 |