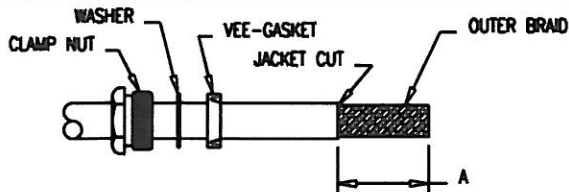
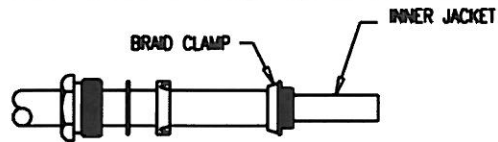


DASH NO.	M CODE	MADE FROM
-1	M88	INDIVIDUAL CUT SHEETS

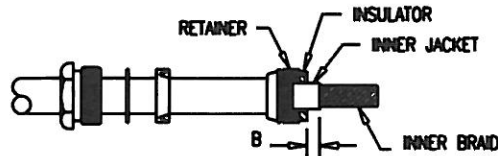
KINGS ELECTRONICS CO. INC., ROCK HILL, S.C.



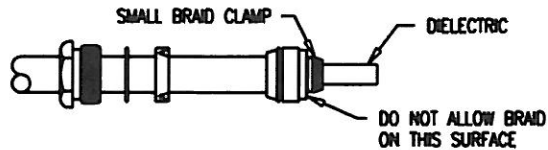
1. CUT CABLE END SQUARE, SLIDE CLAMP NUT, WASHER AND VEE-GASKET OVER JACKET. REMOVE OUTER JACKET TO DIMENSION "A".



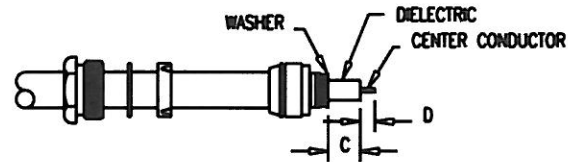
2. PLACE BRAID CLAMP OVER OUTER BRAID AND AGAINST JACKET CUT. COMB OUT BRAID AND FOLD BACK OVER BRAID CLAMP. TRIM AS SHOWN.



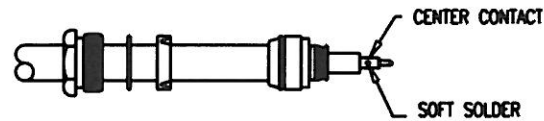
3. ASSEMBLE RETAINER AND INSULATOR OVER INNER JACKET. REMOVE INNER JACKET TO DIMENSION "B".



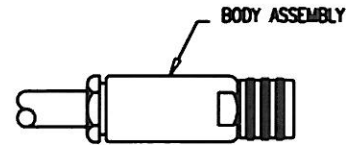
4. PLACE SMALL BRAID CLAMP OVER INNER BRAID AND AGAINST INNER JACKET CUT. COMB OUT BRAID AND FOLD BACK OVER SMALL CLAMP. TRIM EVEN WITH BASE OF BRAID CLAMP.



5. PLACE WASHER OVER DIELECTRIC AND AGAINST BRAID. TRIM DIELECTRIC TO DIMENSION "C" AND CENTER CONDUCTOR TO DIMENSION "D".



6. SOLDER CENTER CONTACT TO CENTER CONDUCTOR.



7. SLIDE BACK END PARTS FORWARD. ASSEMBLE INNER INSULATOR, INTERMEDIATE CONTACT AND OUTER INSULATOR. THREAD INTO CONNECTOR BODY AND TORQUE TO 30-35 IN.LBS.

TRIM CODE CHART			
A	B	C	D
.69	.096	.102	.094

CP-1305

NOTES:

1. INSTRUCTION SHEET TO BE WHITE SULPHUR FREE PAPER.

REDUCE TO 5 IN. X 3.5 IN.

REVISIONS

ISSUE	CHANGES
1	ER 38882 DCT 6/27/3

CP-1305

CP1305

SCALE 1:1

APPROX SURFACE AREA

USED ON 2755-7-5

REF:

CABLING INSTRUCTIONS

DRAWN FMN DATE 05/02/03

DESIGN DATE

APPR. DATE

**KINGS**  
ELECTRONICS CO., INC.  
ROCK HILL, SOUTH CAROLINA 29730

CP-1305