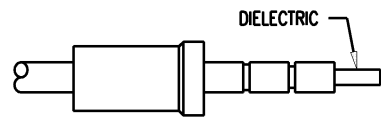
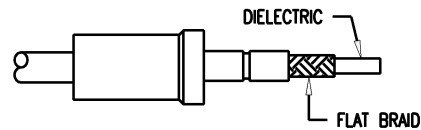


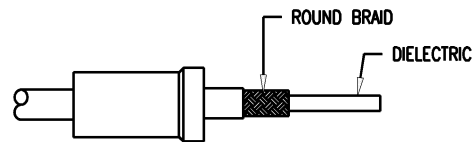
**STEP 1** (OPTION a & b):  
 CUT CABLE END SQUARE, SLIDE K-GRIP SLEEVE OVER JACKET.  
 (CAUTION: WHEN USING A SINGLE STEP W/P SLEEVE, SLIDE SMALL  
 END OVER CABLE FIRST AS SHOWN. MAKE CUTS 1 AND 2 IN JACKET.  
 (OPTION b ONLY): MAKE ADDITIONAL CUT 3 IN JACKET.



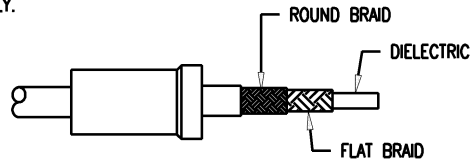
**STEP 2** (OPTION a & b):  
 REMOVE JACKET TO DIMENSION "A" (OPTION a) OR "E" (OPTION b).  
 REMOVE ROUND BRAID AND FLAT BRAID AT EDGE OF JACKET. BE SURE  
 ENDS OF FLAT BRAID ARE FLAT AGAINST DIELECTRIC. (IF USING OPTION a  
 PROCEED TO STEP 4).



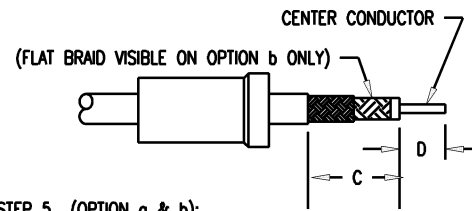
**STEP 3** (OPTION b ONLY):  
 REMOVE JACKET TO DIMENSION "A". FLAIR OR BULGE BACK ROUND BRAID  
 ONLY AND TRIM AT EDGE OF JACKET.



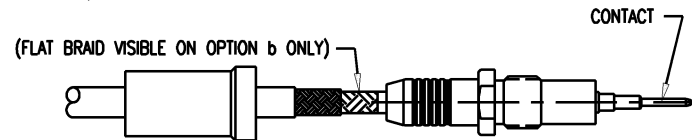
**STEP 4** (OPTION a):  
 REMOVE JACKET TO DIMENSION "B". FLAT BRAID IS VISIBLE ON OPTION  
 b ONLY.



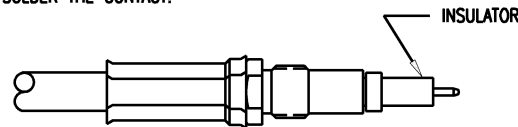
**STEP 4** (OPTION b):  
 REMOVE JACKET TO DIMENSION "B". FLAT BRAID IS VISIBLE ON OPTION  
 b ONLY.



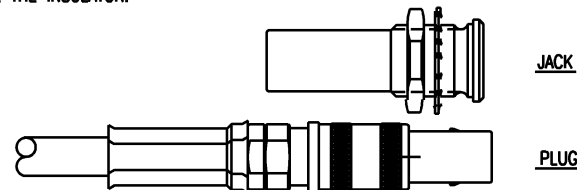
**STEP 5** (OPTION a & b):  
 TRIM DIELECTRIC TO DIMENSION "C". EXPOSED CENTER CONDUCTOR LENGTH  
 WILL BE EQUAL TO DIMENSION "D".



**STEP 6** (OPTION a & b):  
 PUSH THE K-GRIP BODY OVER THE DIELECTRIC AND FLAT BRAID AND UNDER THE ROUND  
 BRAID (ONCE THE FLAT BRAID IS UNDER THE K-GRIP BODY, A CAREFUL ROTATION OF THE  
 DIELECTRIC AND FLAT BRAID WILL EASE ASSEMBLY UNDER THE ROUND BRAID). THE CABLE  
 CENTER CONDUCTOR WILL BE VISIBLE THROUGH THE CONTACT INSPECTION HOLES. CRIMP  
 OR SOLDER THE CONTACT.



**STEP 7**  
 SLIDE K-GRIP SLEEVE AGAINST SHOULDER ON BODY AND FORM HEX BY CRIMPING.  
 INSTALL THE INSULATOR.



**STEP 8**  
 SCREW THE OUTER BODY ONTO THE CRIMPED ASSEMBLY USING A MINIMUM TORQUE OF  
 5 INCH POUNDS AND A MAXIMUM TORQUE OF 10 INCH POUNDS.

TRIM CODE CHART

DASH NO.	OPTION	A	B	C	D	E
-1	a	.625	.312	.750	.188	—
	b					.260

REVISIONS

ISSUE	CHANGES
1	CN 37172 E VLS 10/24/96

3-644

VLS4417

SCALE 1:1

APPROX SURFACE AREA

USED ON

REF:

CABLING INSTRUCTIONS

DRAWN	VLS	DATE	07/15/96
DESIGN	VLS	DATE	07/15/96
APPR.	VLS	DATE	07/15/96

**KINGS**  
 ELECTRONICS CO., INC.  
 TUCKAHOE, NEW YORK 10707

3-644