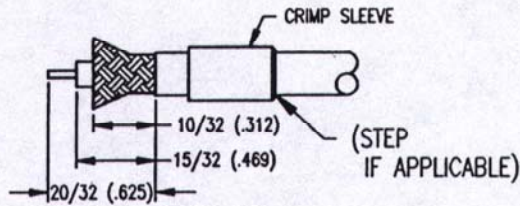


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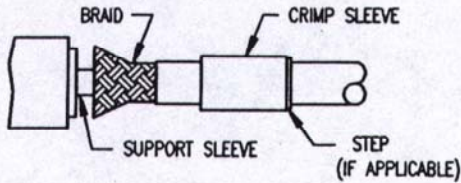
- Slide crimp sleeve onto cable. (When applicable, step to be located away from the connector body.)

- Strip cable as shown below.



- Crimp or solder contact onto center conductor of cable.

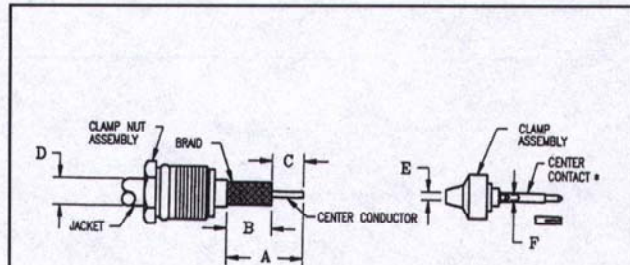
- Slightly fan out the braid at the end. Push cable into connector until contact snaps into place. All braid wires must be over the support sleeve. (When applicable, foil must be under support sleeve.)



- Dress the braid evenly around the support sleeve. Slide crimp sleeve forward over braid and against connector. Form hex by crimping.

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MILITARY PART NO. M39012/	KINGS PART NO.	CABLE PART NO. M17/	A DIM ±.016	B DIM ±.016	C DIM ±.016	D DIM	E DIM	F DIM
16-0111 17-0111 18-0111 19-0111	755-84-5 753-11-5 751-16-5 752-32-5	111-RG303	.563	.343	.220	.180	.120	.050
16-0118 17-0118 18-0118 19-0118 20-0108	755-85-5 753-12-5 751-17-5 752-33-5 756-13-5	110-RG-302	.625	.406	.220	.220	.150	.050
16-0220 17-0220 18-0220 19-0220	755-86-5 753-13-5 751-18-5 752-34-5	113-RG316 119-RG174	.545	.220	.325	.127	.065	.025



- Cut cable end square. Slide clamp nut over jacket and trim cable to dimensions shown.
- Insert clamp assembly between dielectric and braid until dielectric bottoms in assembly and center conductor is visible through contact solder hole solder center conductor.
When center contact is supplied loose insert clamp assembly between dielectric and braid until dielectric bottoms in assembly and center conductor is visible. Press center contact into insulator until bottomed and center conductor is visible through solder hole. Solder center conductor.
- Insert cable assembly into connector body, slide clamp assembly forward until seated and tighten clamp nut to a torque of 30 inch/lbs. When tightening the clamp nut assembly make sure only the nut turns, do not rotate body, damage to the center conductor might occur.