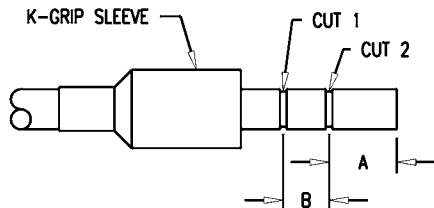


DASH NO.	M CODE	MADE FROM
-1	M88	INDIVIDUAL CUT SHEETS

KINGS ELECTRONICS CO., INC., TUCKAHOE, N.Y.

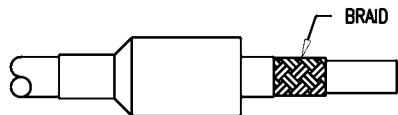
3-558



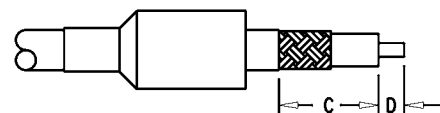
1. CUT CABLE END SQUARE, SLIDE K-GRIP SLEEVE, OVER JACKET AND MAKE CUTS 1 AND 2 IN JACKET.



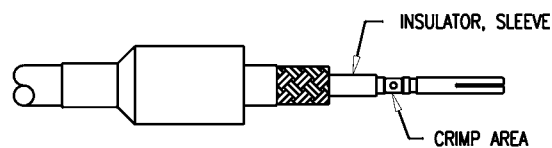
2. REMOVE JACKET TO DIMENSION "A" FLARE OR BULGE BACK BRAID AND TRIM WITH SCISSORS AT EDGE OF JACKET.



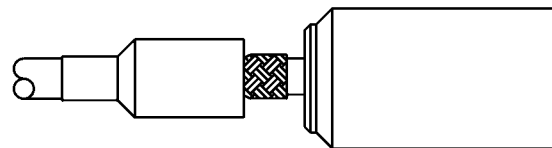
3. REMOVE JACKET TO DIMENSION "B".



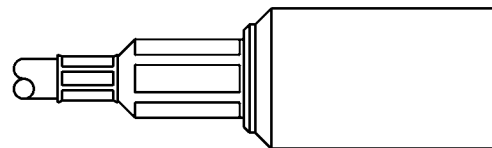
4. TRIM DIELECTRIC TO DIMENSION "C" EXPOSED CENTER CONDUCTOR LENGTH WILL BE EQUAL TO DIMENSION "D" OF TRIM CODE.



5. FLARE BRAID AT JACKET SHOULDER AND BE SURE NOT TO DAMAGE BRAID. INSERT INSULATOR SLEEVE OVER DIELECTRIC AND SOLDER OR CRIMP CONTACT TO CENTER CONDUCTOR.



6. PUSH K-GRIP JR. OVER INSULATOR AND UNDER BRAID UNTIL CONTACT SNAPS IN PLACE OR DIELECTRIC BOTTOMS IN CONNECTOR. FOLD DOWN BRAID BACK IN PLACE OVER K-GRIP JR.



7. SLIDE K-GRIP SLEEVE AGAINST SHOULDER ON BODY AND FORM HEX BY CRIMPING.

TRIM CODE CHART			
A	B	C	D
.288	.313	.445	.156

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REDUCE TO 2 1/2 IN. X 3 IN.

NOTES:

1. INSTRUCTION SHEET TO BE WHITE SULPHUR FREE PAPER.

REVISIONS

ISSUE	CHANGES
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3-558

KAM2346

SCALE NONE(P4:1)

APPROX SURFACE AREA

WAS: E-17171-11

USED ON K-4936

REF:

CABLING INSTRUCTIONS

DRAWN KH DATE 10/13/92

DESIGN CT DATE 10/14/92

APPR. JT DATE 10/21/92

KINGS
ELECTRONICS CO., INC.
TUCKAHOE, NEW YORK 10707

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