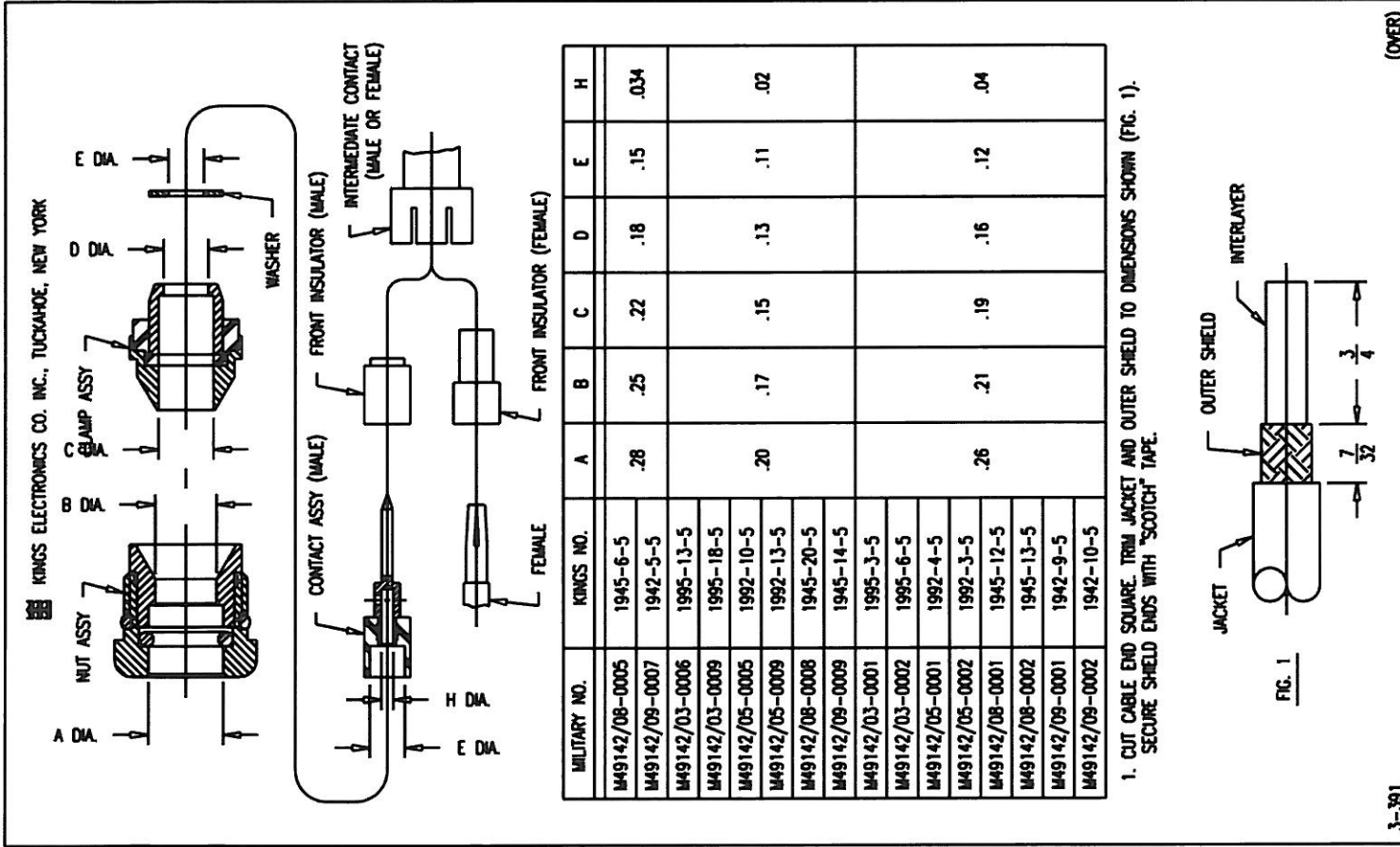


DASH NO.	M CODE	MADE FROM
-1	M88	PERFORATED STRIP ON ROLL
-2	M88	INDIVIDUAL, CUT SHEETS, FOLDED



(OVER)

3-391

NOTES:

1. INSTRUCTION SHEET TO BE WHITE SULPHUR FREE PAPER & TO BE FOLDED IN HALF (3 IN. X 2 1/2 IN.)

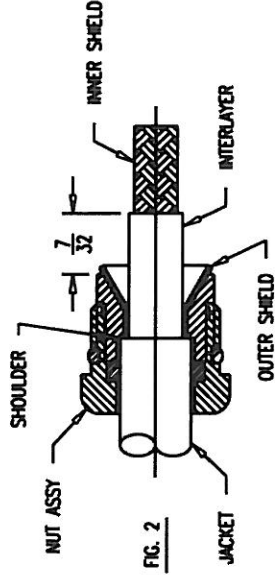
3-391 (SHEET 1 OF 2)

REVISIONS	
ISSUE	CHANGES
5	CN 32331 E REDRAWN JCA 10/02/90

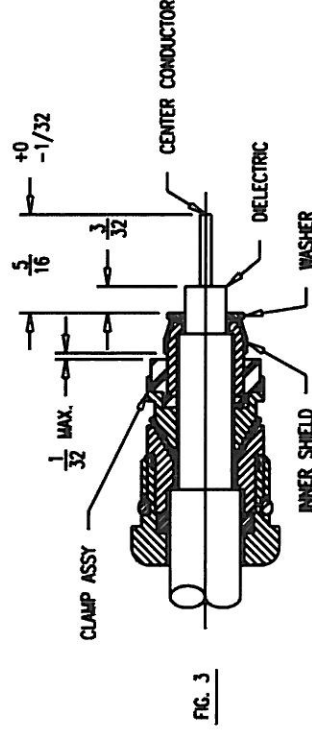
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APPROX SURFACE AREA			
USED ON			
REF:			
CABLING INSTRUCTIONS			
DRAWN	JCA	DATE	10/02/90
DESIGN	MJB	DATE	10/05/90
APPR.		DATE	
 KINGS ELECTRONICS CO., INC. TUCKAHOE, NEW YORK 10707			
3-391 (SHEET 1 OF 2)			

DASH NO.	M CODE	MADE FROM
-1	M88	PERFORATED STRIP ON ROLL
-2	M88	INDIVIDUAL, CUT SHEETS, FOLDED

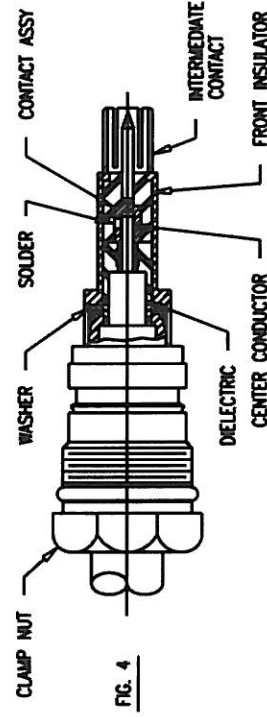
- SLIDE NUT ASSY OVER OUTER SHIELD, BUTTING INTERNAL SHOULDER AGAINST JACKET EDGE. REMOVE "SCOTCH" TAPE AND FLARE OUTER SHIELD AGAINST NUT ASSY INTERNAL TAPER (FIG. 2). TRIM INTERLAYER TO $7/32$ " DIM. AND SECURE INNER SHIELD ENDS WITH "SCOTCH" TAPE.



- SLIDE CLAMP ASSY OVER INTERLAYER AND INNER SHIELD PRESSING IT BACK FIRMLY AGAINST OUTER SHIELD AND REMOVE TAPE (FIG. 3). COMB OUT INNER SHIELD, FOLD BACK AS SHOWN (FIG. 3) AND TRIM TO $1/32$ " DIM. ASSEMBLE WASHER OVER DIELECTRIC AGAINST INNER SHIELD. TRIM DIELECTRIC AND CENTER CONDUCTOR TO $5/16$ " AND $3/32$ " DIMENSIONS.



- PLACE CONTACT ASSY OVER DIELECTRIC AND CENTER CONDUCTOR. BUTT AGAINST WASHER AND SOLDER CONTACT TO CENTER CONDUCTOR AS SHOWN (FIG. 4). ASSEMBLE FRONT INSULATOR AND INTERMEDIATE CONTACT.



- INSERT PARTS INTO BODY ASSY AND TIGHTEN CLAMP NUT SECURELY. RECOMMENDED TORQUE 30-35 IN./LBS.

3-391

(OVER)

REDUCE TO 3 IN. X 5 IN.

NOTES:

- INSTRUCTION SHEET TO BE WHITE SULPHUR FREE PAPER & TO BE FOLDED IN HALF (3 IN. X 2 1/2 IN.)

3-391 (SHEET 2 OF 2)

REVISIONS	
ISSUE	CHANGES
5	CN 32331 E REDRAWN JCA 10/02/90

SCALE	1:1		
APPROX SURFACE AREA			
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CABLING INSTRUCTIONS			
DRWEN	JCA	DATE	10/02/90
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APPR.		DATE	
 KINGS ELECTRONICS CO., INC. TUCKANDIE, NEW YORK 10707			
3-391 (SHEET 2 OF 2)			