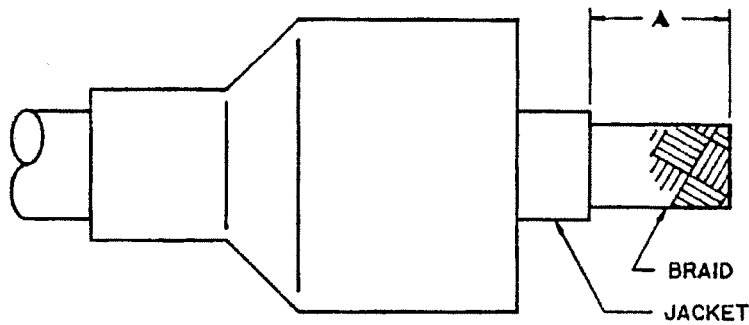
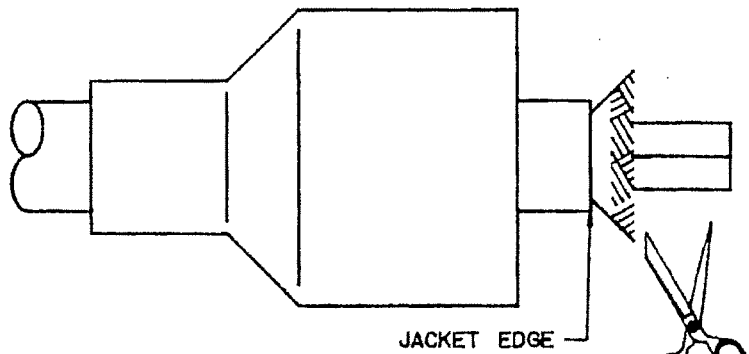


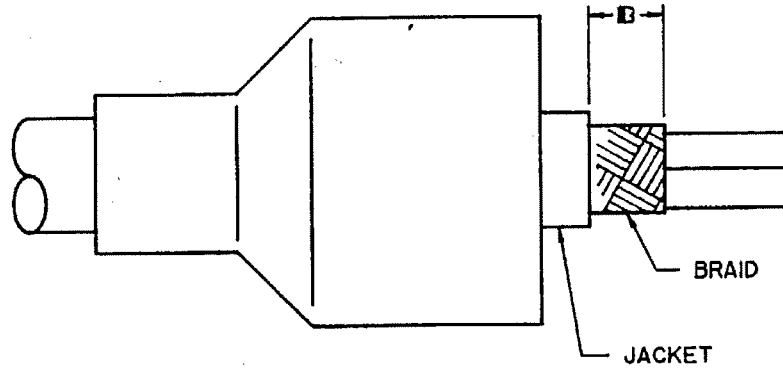
CUT CABLE END SQUARE AND SLIDE CRIMP SLEEVE OVER CABLE AS SHOWN.



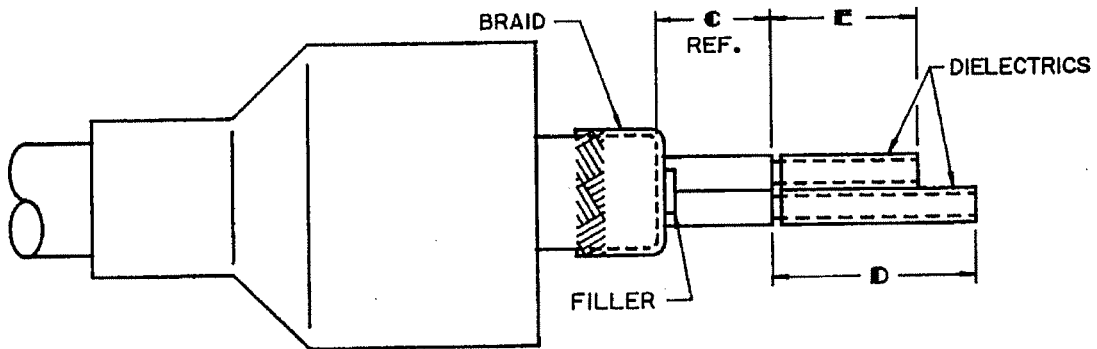
REMOVE JACKET TO "A" DIMENSION



FLARE OR BULGE BACK BRAID AND TRIM WITH SCISSORS AT EDGE OF JACKET

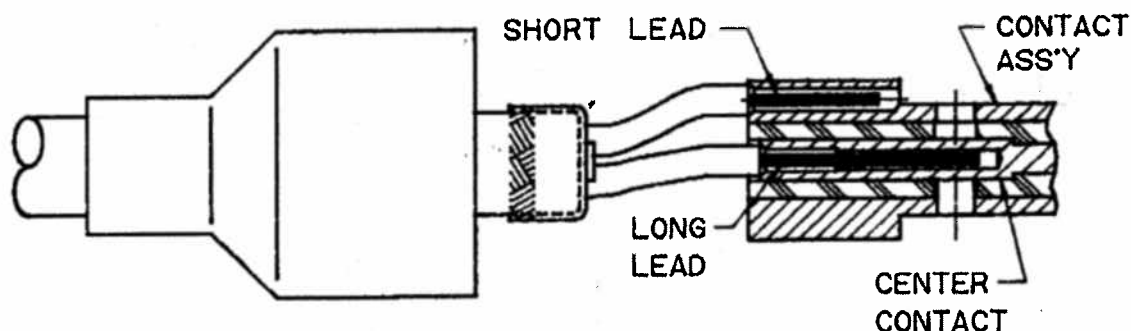


REMOVE JACKET TO "B" DIMENSION, TAKING CARE NOT TO NICK BRAID.



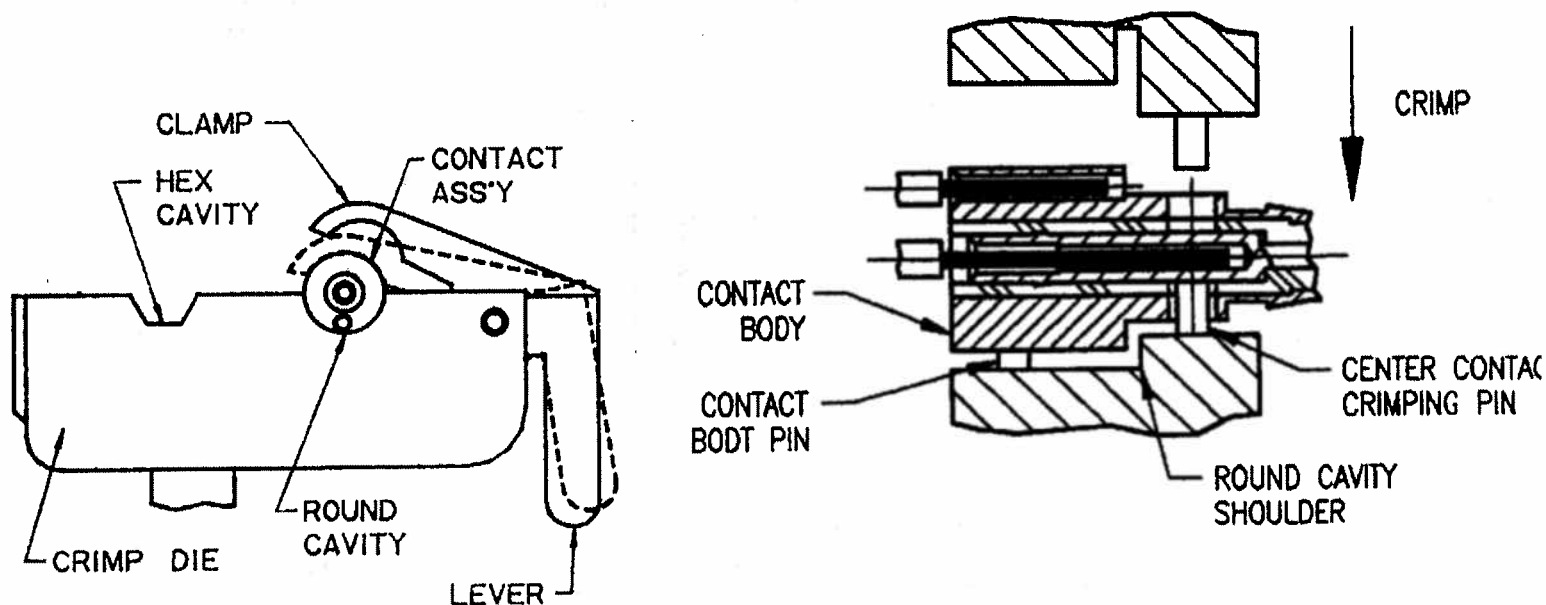
FOLD BACK BRAID AND TRIM BOTH FILLERS FLUSH WITH FOLD. THEN CUT THRU BOTH DIELECTRICS AT "D" DIMENSION (DO NOT NICK CONDUCTORS AND DO NOT REMOVE DIELECTRICS. NEXT, TRIM ONE OF THE LEADS TO THE "E" DIMENSION, THE REMAINING LONG LEAD WILL BE INSERTED INTO THE CENTER CONTACT IN THE NEXT STEP.

DASH NO.	A	B	C	D	E
-1	.200	.391	.279	.312	.172
-2	—	—	—	.312	.172



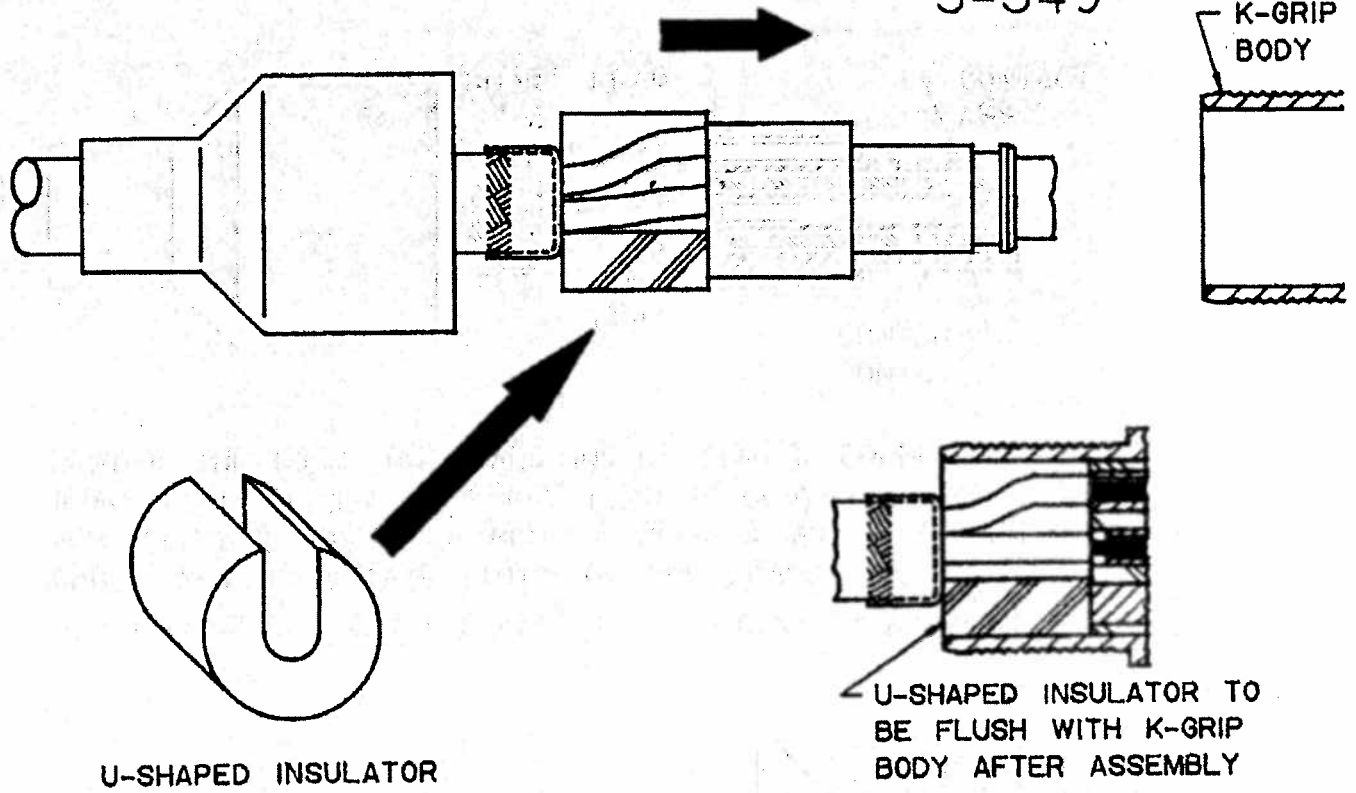
REMOVE THE DIELECTRICS AND INSERT CENTER CONDUCTORS (LONG LEAD IN CENTER, SHORT LEAD IN CONTACT BODY) INTO CONTACT ASS'Y. A GENTLE ROCKING MOTION OF THE CABLE WILL FACILITATE ENTRY OF THE LEADS.

SHORT LEAD MUST NOT PROTRUDE THROUGH CONTACT ASSEMBLY.

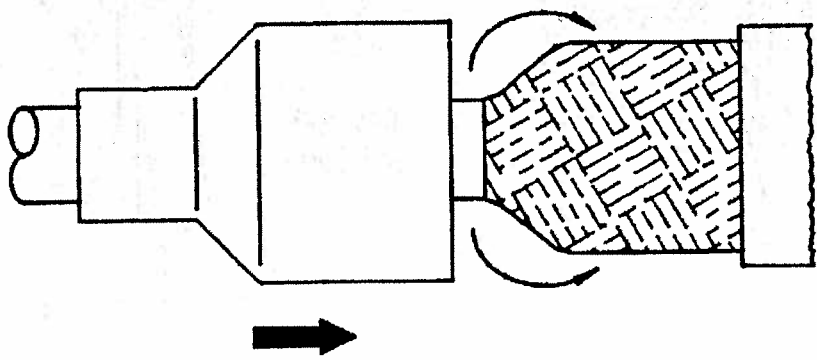


PLACE APPROPRIATE CRIMP DIE INTO CRIMPING TOOL. PUSH DOWN ON LEVER TO OPEN CLAMP. INSERT CONTACT ASSEMBLY, WITH CABLE CONDUCTORS IN PLACE, AGAINST THE ROUND DIE CAVITY SHOULDER. LINE UP CENTER CONTACT CRIMPING PINS WITH CLEARANCE HOLES (MAKE SURE THAT THE CONDUCTOR INSERTED IN THE CONTACT BODY IS IN LINE WITH THE CONTACT BODY PIN.) RELEASE THE CLAMP LEVER, LOCKING CONTACT ASSEMBLY IN PLACE AND CRIMP CAREFULLY.

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SLIDE U-SHAPED INSULATOR INTO GAP BETWEEN CONTACT ASSEMBLY AND BRAID. USING INSULATOR SNAP IN CONTACT ASSEMBLY INTO K-GRIP BODY.



FOLD BRAID BACK OVER K-GRIP BODY. SLIDE CRIMP SLEEVE OVER BRAID AND BODY.

