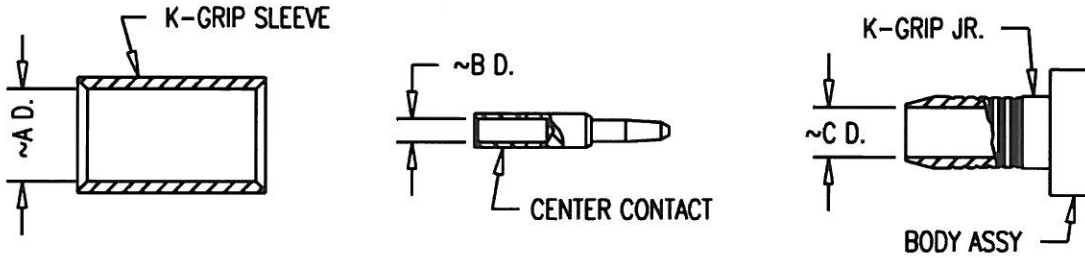


(OVER)



KINGS ELECTRONICS CO., INC., TUCKAHOE, NEW YORK

3-334



MILITARY PART NO.	KINGS PART NO.	PIECE PART DIMS			*KINGS DIE SIZE
		A	B	C	
M39012/20-0002	KC-59-197	.207	.042	.122	2061
M39012/20-0003	KC-59-246	.220			

* FOR USE WITH KINGS CRIMP TOOL KTH-1000

REDUCE TO 2 1/2 IN. X 3 IN.

NOTES:
 1. INSTRUCTION SHEET TO BE WHITE SULPHUR FREE PAPER.
 2. PRINT SHEETS 1 AND 2 ON BOTH SIDES OF SAME SHEET.

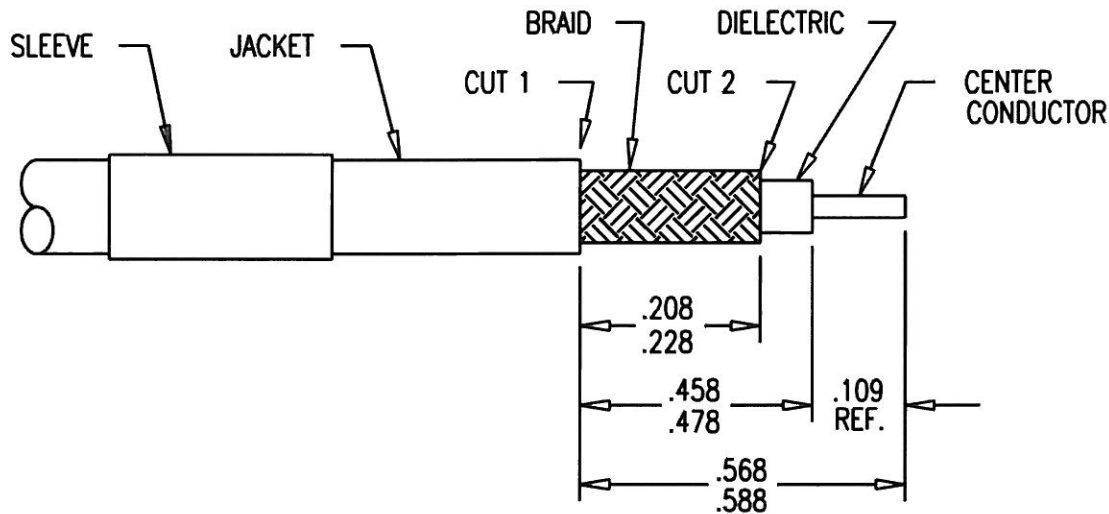
USED ON: SEE TABLE		DRAWN ME	DATE 10/25/95	REVISIONS		CABLING INSTRUCTIONS
PLOT SCALE: 1:1		APPR. MJB	10/26/95	ISSUE	CHANGES	
DASH NO.	M CODE	MADE FROM		1	CN 36659 E REDRAWN ME 10/25/95	 3-334 (SHEET 1 OF 2)
-1	M88	PERFORATED STRIP ON ROLL				
-2	M88	INDIVIDUAL, CUT SHEETS				
-3	M88	PERFORATED STRIP IN GROUPS OF FIVE				

(OVER)



KINGS ELECTRONICS CO., INC., TUCKAHOE, NEW YORK

3-334



1. CUT CABLE END SQUARE. SLIDE K-GRIP SLEEVE OVER JACKET AND MAKE CUTS 1 AND 2 THROUGH JACKET ONLY.
2. REMOVE END OF JACKET UP TO CUT 2, FLARE OR BULGE BACK BRAID AND TRIM WITH SCISSORS AT EDGE OF JACKET.
3. REMOVE JACKET BETWEEN CUTS 1 AND 2 EXPOSING .218 ±.010 LENGTH OF BRAID.
4. TRIM DIELECTRIC TO .468 ±.010 DIM., EXPOSED CENTER CONDUCTOR WILL BE .109 REF.
5. PLACE CENTER CONTACT ON CABLE AGAINST DIELECTRIC AND CRIMP OR SOLDER IN PLACE.
6. PUSH K-GRIP JR. OVER DIELECTRIC AND UNDER BRAID UNTIL DIELECTRIC BOTTOMS IN CONNECTOR.
7. SLIDE K-GRIP SLEEVE OVER K-GRIP JR. AND BRAID TO SHOULDER OF BODY ASSEMBLY AND FORM HEX USING APPLICABLE CRIMP TOOL AND DIE.

REDUCE TO 2 1/2 IN. X 3 IN.

NOTES:
 1. INSTRUCTION SHEET TO BE WHITE SULPHUR FREE PAPER.
 2. PRINT SHEETS 1 AND 2 ON BOTH SIDES OF SAME SHEET.

USED ON: SEE TABLE		DRAWN ME	DATE 10/25/95	REVISIONS		CABLING INSTRUCTIONS
PLOT SCALE: 1:1		APPR. MJB	10/26/95	ISSUE	CHANGES	
DASH NO.	M CODE	MADE FROM		1	CN 36659 E REDRAWN ME 10/25/95	 ELECTRONICS CO., INC. TUCKAHOE, NEW YORK 10707 3-334 (SHEET 2 OF 2)
-1	M99	PERFORATED STRIP ON ROLL				
-2	M99	INDIVIDUAL, CUT SHEETS				
-3	M99	PERFORATED STRIP IN GROUPS OF FIVE				

MAY 2007 THIS DRAWING BECAME THE PROPERTY OF PROPERTY OF WINCHESTER ELECTRONICS CORPORATION, WALLINGFORD, CT 06492