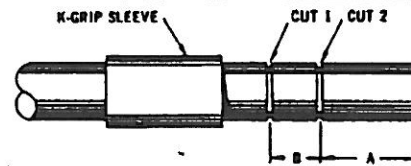




**CABLING PROCEDURE CP-400  
(K-Grip, Jr.)**

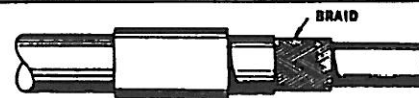
**MASTER**



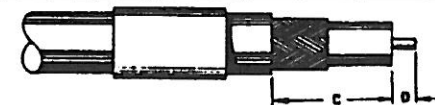
**1.** Cut cable end square, slide K-GRIP sleeve over jacket and with jacket trim jig make cuts 1 and 2 in jacket.



**2.** Remove jackets to dimension "A," flare or bulge back braid and trim with scissors at edge of jacket.



**3.** Remove jacket to dimension "B."

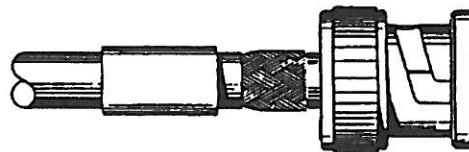


**4.** Using dielectric trim jig, trim dimension "C." Exposed center conductor length will be equal to dimension "D" of trim code.

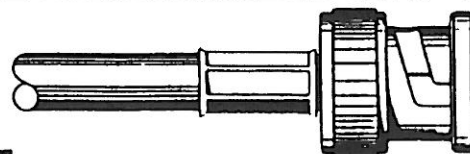


**5.** Solder or crimp contact to center conductor.

~~For captive contact connectors omit this step and proceed to step 6.~~



**6.** Push K-GRIP Jr. over dielectric and under braid until dielectric bottoms in connector. When the "B" dimension in the trim code is 0, the K-GRIP Jr. is pushed under both braid and jacket. Teflon jackets may be slit axially 1/4" in two places to facilitate entry of the K-GRIP.



**7.** Slide K-GRIP sleeve against shoulder on body and form hex.

For captive contact connectors, solder contact to center conductor and thread assembly into connector.

TRIM CODE CHART				
CODE	A	B	C	D
425	19/32	0	.316	9/32