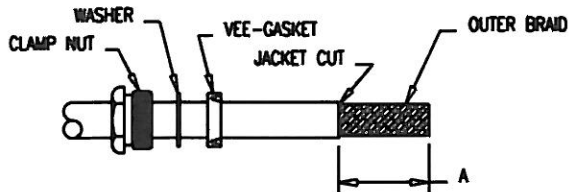
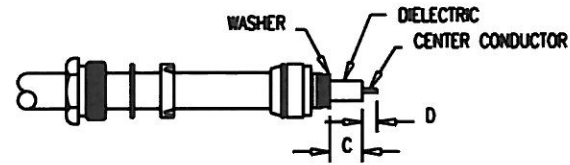


DASH NO.	M CODE	MADE FROM
-1	M88	INDIVIDUAL CUT SHEETS

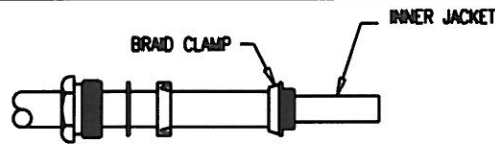
KINGS ELECTRONICS CO. INC., ROCK HILL, S.C.



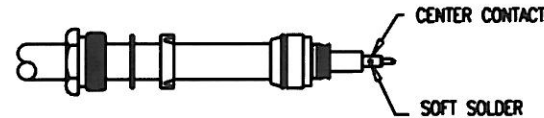
1. CUT CABLE END SQUARE, SLIDE CLAMP NUT, WASHER AND VEE-GASKET OVER JACKET. REMOVE OUTER JACKET TO DIMENSION "A".



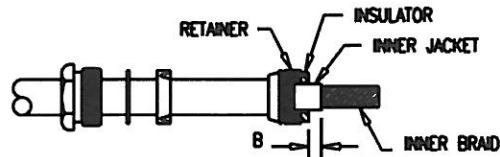
5. PLACE WASHER OVER DIELECTRIC AND AGAINST BRAID. TRIM DIELECTRIC TO DIMENSION "C" AND CENTER CONDUCTOR TO DIMENSION "D".



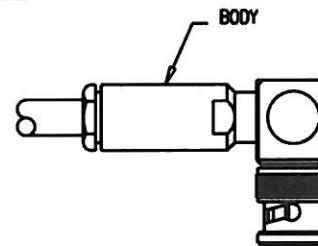
2. PLACE BRAID CLAMP OVER OUTER BRAID AND AGAINST JACKET CUT. COMB OUT BRAID AND FOLD BACK OVER BRAID CLAMP. TRIM AS SHOWN.



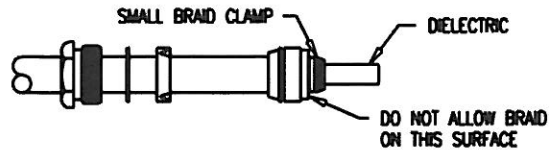
6. SOLDER CENTER CONTACT TO CENTER CONDUCTOR.



3. ASSEMBLE RETAINER AND INSULATOR OVER INNER JACKET. REMOVE INNER JACKET TO DIMENSION "B".



7. SLIDE BACK END PARTS FORWARD THRU ASSEMBLY INTO CONNECTOR BODY AND TORQUE TO 35 IN LBS.



4. PLACE SMALL BRAID CLAMP OVER INNER BRAID AND AGAINST INNER JACKET CUT. COMB OUT BRAID AND FOLD BACK OVER SMALL CLAMP. TRIM EVEN WITH BASE OF BRAID CLAMP.

TRIM CODE CHART			
A	B	C	D
.69	.096	.243	.110

CP-1306

NOTES:

1. INSTRUCTION SHEET TO BE WHITE SULPHUR FREE PAPER.

REDUCE TO 5 IN. X 3.5 IN.

CP-1306

REVISIONS

REVISE	CHANGES
1	ER 38882 DCT 6/27/3

SCALE	1:1
APPROX SURFACE AREA	
USED ON	1966-5-5
REF:	
CABLING INSTRUCTIONS	
DRAWN	HVN DATE 05/02/03
DESIGN	CT DATE 02/17/94
APPR.	DATE



CP-1306