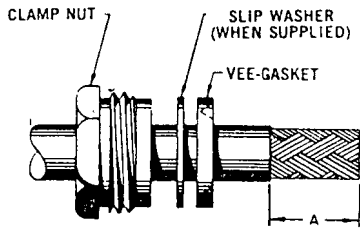


# CABLING PROCEDURE

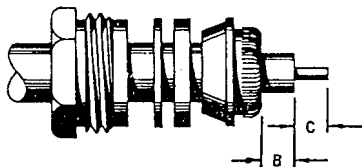
CP-1000



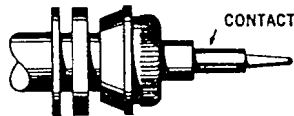
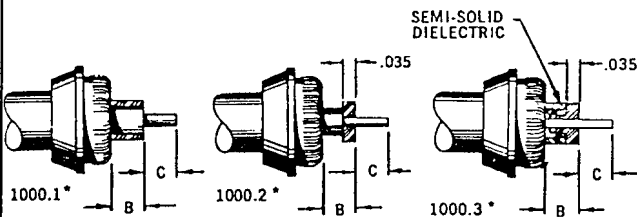
**1.** Cut cable end square, place clamp-nut, slip washer (when supplied), and gasket over jacket. Remove jacket to dimension "A."



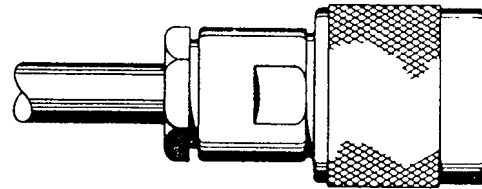
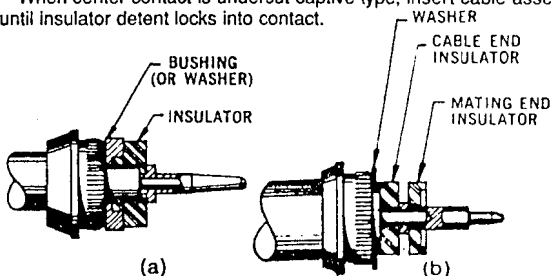
**2.** Comb out braid and taper forward. Place braid clamp over braid against jacket cut.



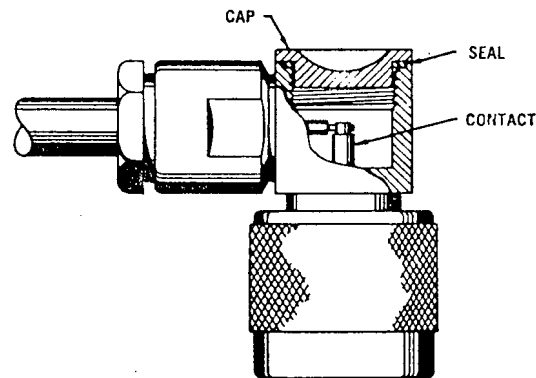
**3.** Fold braid back over braid clamp and trim as shown above. Remove dielectric to dimension "B." Cut center conductor to dimension "C."  
When cable positioning insulators are used adjust trim code dimensions as shown below, and assemble as indicated.



**4.** Solder contact to center conductor. For access type angle connectors, omit this step and proceed to step 5.  
For captive contacts: (a) assemble bushing and insulator, attach contact, or (b) assemble washer and larger (cable end) insulator. Attach contact. Assemble smaller (mating end) insulator.  
When center contact is undercut captive type, insert cable assembly until insulator detent locks into contact.



**5.** Thread assembly into connector, and lock securely. Vee gasket must be split by braid clamp.



**6.** For access type angle connectors, solder center conductor in contact groove. Close access opening.

TRIM CODE CHART

CODE	A	B	C
1001	11/16	.440	7/64
1002	23/32	.470	7/64
1003	11/16	.420	1/8
1004	11/32	.106	7/64
1005	11/32	.040	5/32
1008	3/8	.180	1/16
1012	13/32	.128	5/32
1013	7/16	.170	5/32
1014	7/16	.118	7/32
1015	3/8	.118	5/32
1016	3/8	.046	7/32
1017	13/32	.074	3/16
1018	31/64	.065	7/32
1019	5/8	.371	5/32
1021	3/8	.096	5/32
1022	5/16	.046	5/32
1024	3/8	.046	3/16
1025	13/32	.216	3/32
1030	1/4	.045	3/32
1031	5/8	.296	7/32
1033	19/32	.327	5/32
1042	5/16	.070	1/8
1044	5/16	.105	9/64
1050	19/64	.109	7/64

CABLING