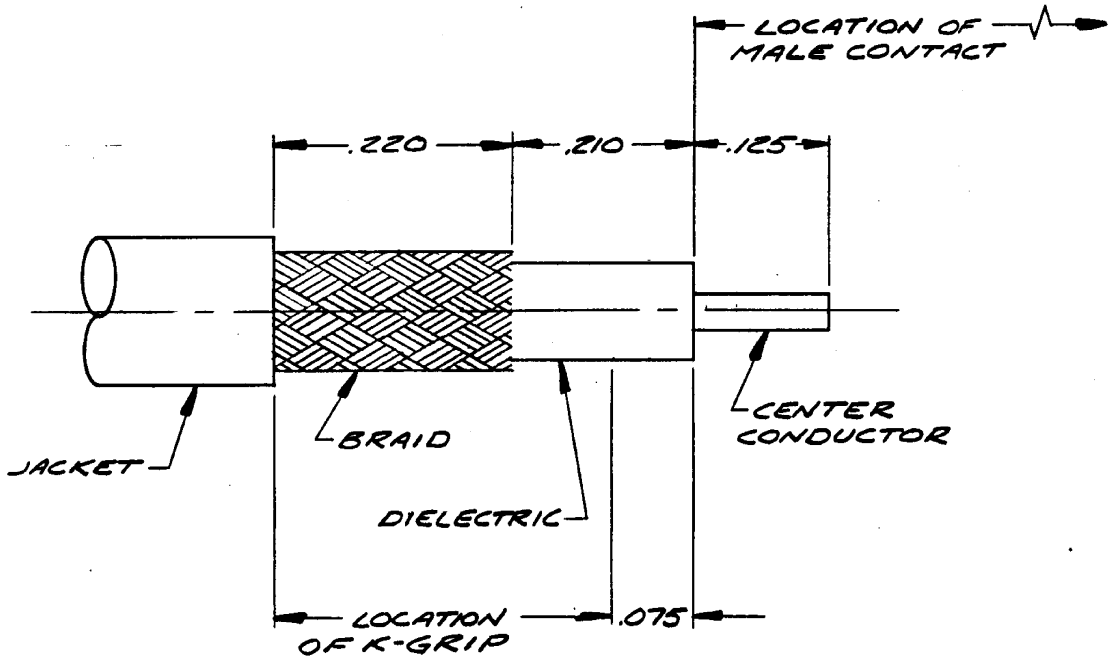
DASH NO.	M CODE	MADE FROM



CABLE: NAVAIR # 67A37A130

REVISIONS

ISSUE	CHANGES

SCALE: 6:1

WASE-7840

USED ON: KC-39-126

REF:

FINISH

SPEC.

MATL.

SPEC.

CABLE TRIMMING DATA

DRAWN MJB	DATE 23 MAR 78
APPR. Hans	DATE 28 MAR 78

KINGS ELECTRONICS
40 MARBLEDALE ROAD
TUCKAHOE, N. Y. 10707

3-86

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010
   3 PLACE DECIMALS ± .004 ANGLES ± 0° 30'
   T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.