

DASH NO.	M CODE	MADE FROM
-	M99	SEE NOTE 1

**734 CABLE INSTALLATION INSTRUCTIONS
USING KINGS DIE SET KTH-2186**

1. SLIDE CRIMP SLEEVE ONTO CABLE WITH STEP LOCATED AWAY FROM THE CONNECTOR BODY.
2. STRIP CABLE AS SHOWN BELOW. THE LENGTHS IN THIS PICTURE ARE ACTUAL SIZE AND MAY BE USED AS GAUGE.


3. SLIDE THE CONTACT ALL THE WAY ONTO THE CENTER CONDUCTOR. BE SURE THAT CONTACT BUTTS AGAINST THE DIELECTRIC. CRIMP CONTACT TO CENTER CONDUCTOR. REQUIRED DIE FLAT DIMENSIONS ARE .042". USE OF APPROVED 12 POINT CRIMP TOOLS IS OPTIONAL.
4. SLIGHTLY FAN OUT THE BRAID AT THE END. PUSH CABLE INTO CONNECTOR UNTIL CONTACT SNAPS INTO PLACE. ALL BRAID WIRES MUST BE OVER THE SUPPORT SLEEVE. FOIL MUST BE UNDER SUPPORT SLEEVE.
5. DRESS THE BRAID EVENLY AROUND THE SUPPORT SLEEVE. SLIDE CRIMP SLEEVE FORWARD OVER BRAID AND AGAINST CONNECTOR. FORM BY CRIMPING. REQUIRED DIE FLAT DIMENSIONS ARE .255".

FOR TECHNICAL SUPPORT CALL (888) 909-5551.

NOTES:

1. PRINT FULL SIZE ON 10-12-1 (BLUE, 734), DO NOT REDUCE.

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3-681	
REVISIONS	
ISSUE	CHANGES
0	ER 38058 HVN 08/02/00
1	CN 38082 C HVN 09/05/00
2	CN 39336 C DCT 9/28/5
3-681	
SCALE NONE(P1:1)	
APPROX SURFACE AREA	
USED ON	
REF: 3-666	
PRINTED BAG	
DRAWN HVN	DATE 07/27/00
DESIGN HVN	DATE 07/27/00
APPR.	DATE
 KINGS ELECTRONICS CO., INC. ROCK HILL, SOUTH CAROLINA 29730	
3-681	