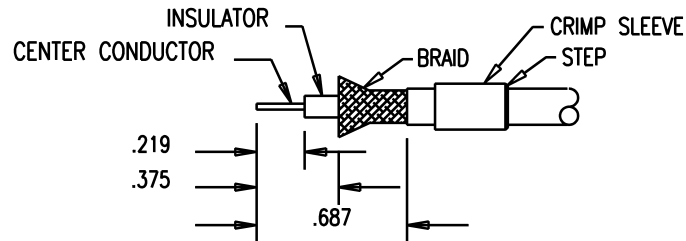


DASH NO.	M CODE	MADE FROM
-	M99	SEE NOTE 1

**735 CABLE INSTALLATION INSTRUCTIONS  
USING KINGS DIE SET KTH-2185**

1. SLIDE CRIMP SLEEVE ONTO CABLE WITH STEP LOCATED AWAY FROM THE CONNECTOR BODY.
2. STRIP CABLE AS SHOWN BELOW. THE LENGTHS IN THIS PICTURE ARE ACTUAL SIZE AND MAY BE USED AS GAUGE.



3. SLIDE THE CONTACT ALL THE WAY ONTO THE CENTER CONDUCTOR. BE SURE THAT CONTACT BUTTS AGAINST THE DIELECTRIC. CRIMP CONTACT TO CENTER CONDUCTOR. REQUIRED DIE FLAT DIMENSIONS ARE .042". USE OF APPROVED 12 POINT CRIMP TOOLS IS OPTIONAL.
4. SLIGHTLY FAN OUT THE BRAID AT THE END. PUSH CABLE INTO CONNECTOR UNTIL CONTACT SNAPS INTO PLACE. ALL BRAID WIRES MUST BE OVER THE SUPPORT SLEEVE. FOIL MUST BE UNDER SUPPORT SLEEVE.
5. DRESS THE BRAID EVENLY AROUND THE SUPPORT SLEEVE. SLIDE CRIMP SLEEVE FORWARD OVER BRAID AND AGAINST CONNECTOR. FORM BY CRIMPING. REQUIRED DIE FLAT DIMENSIONS ARE .178".

FOR TECHNICAL SUPPORT CALL (888) 909-5551.

**NOTES:**

1. PRINT FULL SIZE ON 10-13-1 (PINK, 735), DO NOT REDUCE.

MAY 2007 THIS DRAWING BECAME THE PROPERTY OF PROPERTY OF WINCHESTER ELECTRONICS CORPORATION, WALLINGFORD, CT 06492

3-680

REVISIONS

ISSUE	CHANGES
0	ER 38058 HVN 08/02/00
1	CN 38082 C HVN 09/05/00
2	CN 39336 C DCT 9/28/5

3-680

SCALE NONE(P1:1)

APPROX SURFACE AREA

USED ON

REF: 3-665

PRINTED BAG

DRAWN	HVN	DATE	07/27/00
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DESIGN	HVN	DATE	07/27/00
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APPR.	DATE
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**KINGS**

ELECTRONICS CO., INC.  
ROCK HILL, SOUTH CAROLINA 29730

3-680