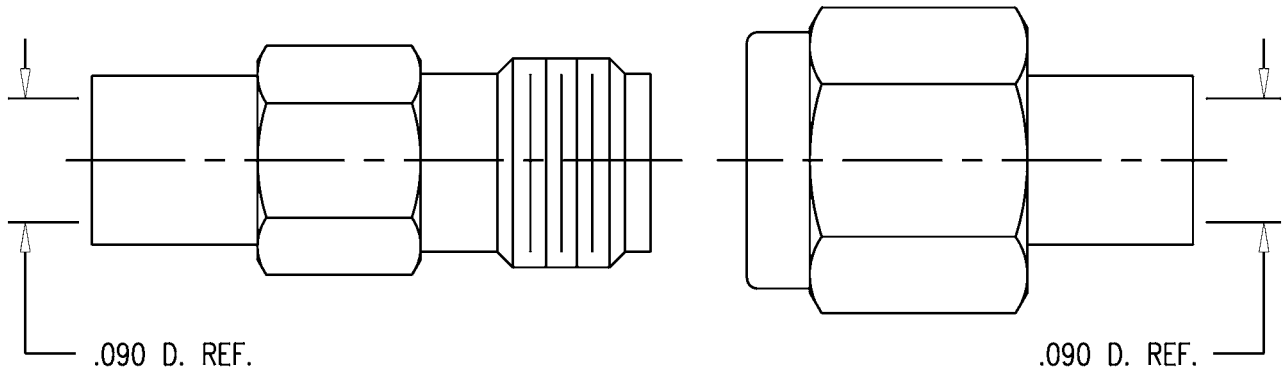


MILITARY PART NO.	KINGS PART NO.
M39012/79-3007	875-69-17
M39012/79-3107	875-69-3
M39012/80-3007	876-48-17
M39012/80-3107	876-48-3
M39012/81-3007	873-22-3
M39012/82-3007	871-37-3
M39012/83-3007	872-36-3




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(OVER)

REDUCE TO 2 1/2 IN. X 3 IN.

NOTES:

1. INSTRUCTION SHEET TO BE WHITE SULPHUR FREE PAPER.
2. PRINT SHEETS 1 & 2 ON BOTH SIDES OF SAME SHEET.

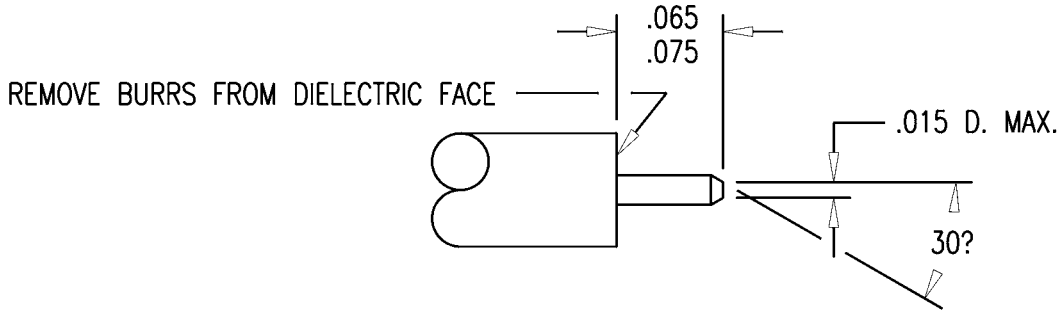
USED ON:		REVISIONS		DRAWN JCA	DATE 10/01/90
PLOT SCALE: 1:1		ISSUE	CHANGES	APPR. GA	DATE 10/03/90
DASH NO	M CODE	MADE FROM		 KINGS ELECTRONICS CO., INC. TUCKAHOE, NEW YORK 10707	
1	M88	PERFORATED STRIP ON ROLL			
2	M88	INDIVIDUAL, CUT SHEETS			
-3	M88	PERFORATED STRIPS IN GROUPS OF FIVE		3-481 (SHEET 1 OF 2)	

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KINGS ELECTRONICS CO., INC., TUCKAHOE, NEW YORK

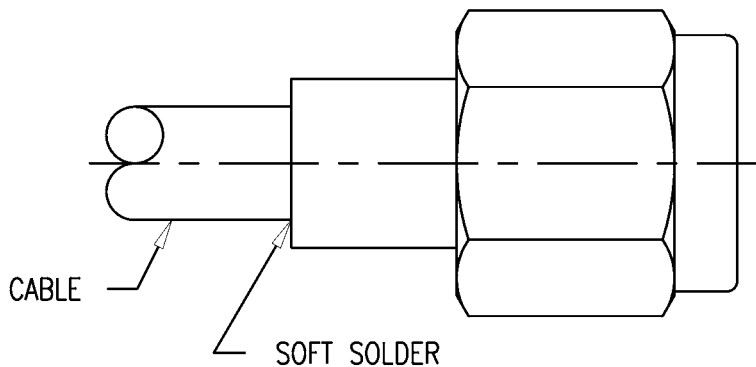
1. REMOVE CABLE OUTER CONDUCTOR AND DIELECTRIC TO .070 DIMENSION AS SHOWN.
2. CHAMFER CENTER CONDUCTOR TO 30° ANGLE AS SHOWN.



NOTE: STEP 1 & 2 MAY BE ACCOMPLISHED WITH EASE AND ACCURACY USING KINGS KTO-3 STRIPPING TOOL.

3. INSERT CABLE INTO BACK END OF CONNECTOR. PUSH CABLE IN FIRMLY UNTIL THE FACE OF CABLE BOTTOMS AGAINST REAR END OF INSULATOR. (CAUTION: EJECTION OF INSULATOR MAY BE PREVENTED BY MATING WITH A CONNECTOR OF OPPOSITE SEX).

INSERT CABLE IN POSITION SHOWN



4. SOLDER BACK END OF CONNECTOR.

3-481

(OVER)

REDUCE TO 2 1/2 IN. X 3 IN.

USED ON:		REVISIONS		DRAWN JCA	DATE 10/01/90
PLOT SCALE: 1:1		ISSUE	CHANGES	APPR. GA	DATE 10/03/90
DASH NO	M CODE	MADE FROM		KINGS ELECTRONICS CO., INC. TUCKAHOE, NEW YORK 10707	
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