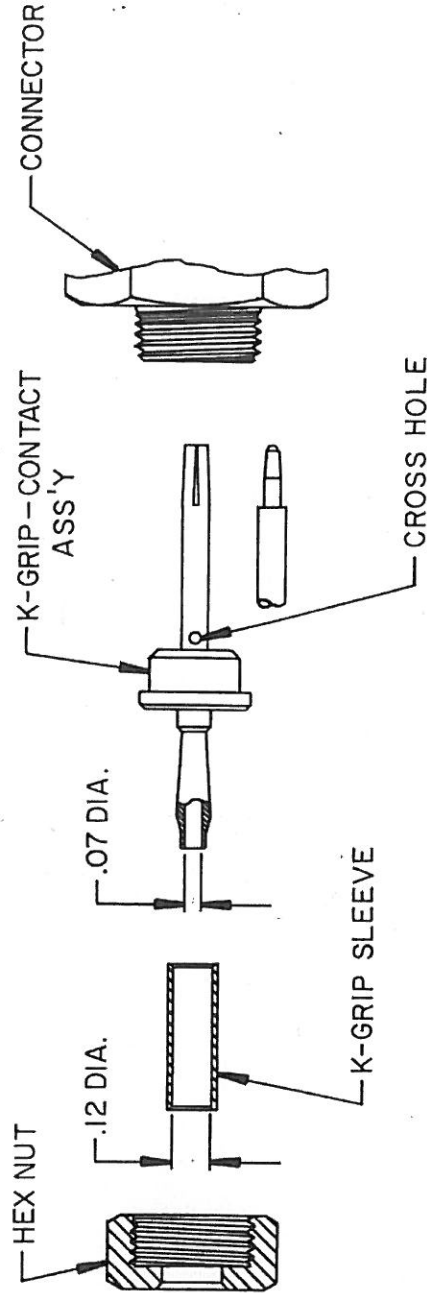


DASH NO.	M CODE	DESCRIPTION
-1	MBB	PERFORATED STRIP ON ROLL
-2	MBB	INDIVIDUAL CUT SHEETS
-3	MBB	PERFORATED STRIP IN GROUPS OF FIVE

KINGS ELECTRONICS CO., INC., TUCKAHOE, NEW YORK



REDUCE TO 2 1/2 IN. X 3 IN.

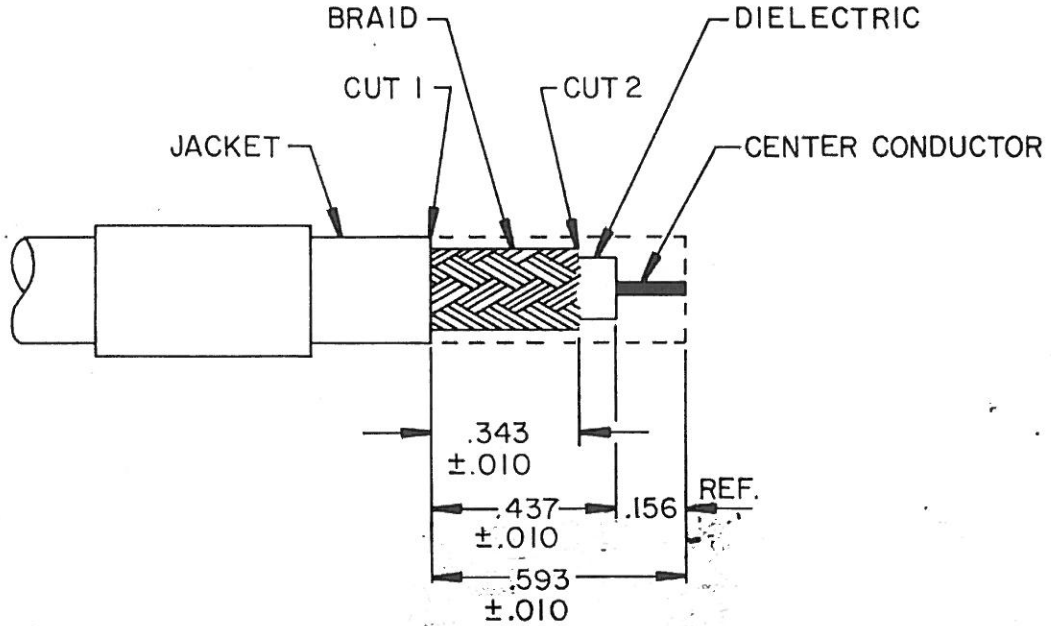
NOTES:

1. INSTRUCTION SHEET TO BE WHITE SULPHUR FREE PAPER.
2. PRINT SHEETS 1 AND 2 ON BOTH SIDES OF SAME SHEET.

REVISIONS		REVISIONS		DRAWN	DATE
ISSUE	CHANGES	ISSUE	CHANGES	MJB	8 APR 82
1	CN 27659 A SD 26 NOV 85			APPR. <i>[Signature]</i>	DATE 19 APR 82
3-189 (SHEET 1 OF 2)					

MILITARY PART NUMBER	KINGS NUMBER	SLEEVE CRIMP DIE (CRIMP TOOL MIL-C-22520/5-01)	KINGS EQUIV. DIE*
M39012/26-0022	125-19-5		
M39012/27-0022	KA-39-98		
M39012/28-0022	122-3-5		
M39012/29-0022	KA-19-214		
M39012/30-0022	126-8-5	MIL-C-22520/5-03	11

* FOR USE WITH KINGS CRIMP TOOL KTH-1000.





1. CUT CABLE END SQUARE, SLIDE K-GRIP SLEEVE AND HEX NUT OVER JACKET AND MAKE CUTS 1 AND 2 THROUGH JACKET ONLY.
2. REMOVE JACKET UP TO CUT 2, FLARE OR BULGE BACK BRAID AND TRIM WITH SCISSORS AT EDGE OF JACKET.
3. REMOVE JACKET BETWEEN CUTS 1 AND 2 EXPOSING $.343 \pm .010$ LENGTH OF BRAID.
4. TRIM DIELECTRIC LENGTH TO $.437 \pm .010$ DIM. EXPOSED CENTER CONDUCTOR WILL BE $.156$.
5. INSERT CABLE INTO K-GRIP-CONTACT ASS'Y, UNTIL DIELECTRIC BOTTOMS, WITH BRAID OVER K-GRIP AND CENTER CONDUCTOR VISIBLE IN CROSS HOLE OF CONTACT.
6. SLIDE K-GRIP SLEEVE OVER K-GRIP AND BRAID TO SHOULDER AND CRIMP USING APPLICABLE CRIMPING TOOL. THEN SOLDER CENTER CONDUCTOR AT CROSS HOLE IN CONTACT.
7. INSERT ASS'Y INTO CONNECTOR, SLIDE HEX NUT OVER CRIMPED SLEEVE AND LOCK SECURELY.

3-189

(OVER)

REDUCE TO 2 1/2 IN. X 3 IN.

REVISIONS		REVISIONS		DRAWN MJB	DATE 8 APR 82
ISSUE	CHANGES	ISSUE	CHANGES	APPR.	DATE-19 APR 82
1	CN 27659 A SD 26 NOV 85				
				 KINGS ELECTRONICS CO. INC. TUCKAHOE, NEW YORK 10707	
				3-189 (SHEET 2 OF 2)	